



Hand Hydraulic Puncher For-Power 210-010

The SML-H is a robust workshop tool designed for punching holes in sheet steel. It will give reliable service over many years. Ideal for use on the bench for punching round, square and rectangular holes in small enclosures.

It uses standard SML 3-point industrial duty punches made from tool steel, hardened and ground. The design of the 3-point punch guarantees that the blank is easily removable from the die. The unique profile of the shear angle to the cutting points minimizes the pressure required for punching. 3-point punches also ensure that the punch sits squarely on the sheet to reduce wear between the punch and die and minimize side stress on the tie bolt.

The pump has a smooth and powerful action. The complete kit is supplied in a plastic carrying case with space for a number of punches.



The method of operation is very straight-forward:

1. Drill an 11mm pilot hole. Place the die over the bolt and pass the tie bolt through the hole. Then screw the punch onto the tie-bolt.
2. Operate the handle of the hydraulic pump to pull the punch smoothly through the sheet steel and into the die. The result is an exact size hole, with no burr, no swarf and no vibration.



**Max round
Hole
Diameter
120mm**

**Max square
Hole
92x92 mm**

**Max steel
Thickness
3 mm**

**Hose
Length
800m**

**Total
Weight
9.4 Kg**

**Max
Pressure
500 bar**



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